

#### Institute of Integrated Sensor Systems



Dept. of Electrical Engineering and Information Technology

# Design of an Image Sensor with Well Photo Diode

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- Design of APS matrix
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# Introduction

#### Aim: $\succ$

Design of a 32x16 APS matrix with Well diode as photo diode. Achieve this goal through systematic approach from Single APS pixel design to the complete design and simulation of APS matrix.

 $\succ$  Technology used is 0.35µm (4 metal layers) from Austriamicrosystems.





## Single APS Pixel Schematic







## Design Parameters of a Single APS pixel

## Single APS pixel Components (Transistor)

| Name       | Component | Width (µm) | Length(µm) |  |  |
|------------|-----------|------------|------------|--|--|
|            |           |            |            |  |  |
| Reset      | N-MOS     | 4          | 0.35       |  |  |
| Shutter    | N-MOS     | 4          | 0.35       |  |  |
| MN2        | N-MOS     | 20         | 1          |  |  |
| row_select | N-MOS     | 8          | 0.35       |  |  |





## Design Parameters of a Single APS Pixel

- Transistor aspect ratios are kept accordingly as mentioned, such that a better readout time and output voltage level are achieved
- reset and shutter transistors are switches so I kept them in minimum dimension ( tuning can be done for better readout time)
- row\_select and MN2 have higher width because, it is observed that reducing the width of these transistors will effectively reduce the readout time and output voltage level





# Design of Single APS pixel

- Other Components
- 1.Photo diode Features:
  - Area- 225 Sq.µm (15µ x15µ)
  - Perimeter- 60µm
- 2.Capacitor: C
  - Value 140fF
  - Area-1.572 10e -10
  - Perimeter- 58.9 µm

Note: Large value of **C** gives larger o/p volatge but lesser readout time. So a compromise between both are made











## Single APS Pixel LVS Check

| -  | /export/users/sens9/LVS/si.log   |      |   |
|--|--|------|---|
| -ile   |  | Help | 2 |
| arning: Unknown device "<br>arning: Unknown device " | rpoly1" on a permuteDevice command.<br>Lat3" on a permuteDevice command. |      |   |
| arning: Unknown device "                             | vert15" on a permuteDevice command.                                      |      |   |
| arning: Unknown device "                             | vert10" on a permuteDevice command.                                      |      |   |
| arning: Unknown device "                             | vert5" on a permuteDevice command.                                       |      |   |
| arning: Unknown device "j                            | mosm4" on a permuteDevice command.                                       |      |   |
| arning: Unknown device "<br>arning: Unknown device " | unosma" on a permuteDevice command.                                      |      |   |
| arning: Unknown device "                             | mosa" on a permuteDevice command.  |      |   |
| arning: Unknown device "                             | umosh6" on a permuteDevice command.                                      |      |   |
| arning: Unknown device "                             | mosh4" on a permuteDevice command.                                       |      |   |
| arning: Unknown device "                             | ng" on a permuteDevice command.  |      |   |
| arning: Unknown device "                             | var on a permuteDevice command.  |      |   |
| arning: Unknown device "                             | ssandwt" on a permuteDevice command.                                     |      |   |
| arning: Unknown device "                             | da on a permutellevice command   |      |   |
| arning: Unknown device "                             | nd" on a permuteDevice command.  |      |   |
| he net_lists match                                   |  |      |   |
| ne nec-11363 macch.                                  |  |      |   |
|  | layout schematic   |      |   |
|  | instances  |      |   |
| un-matched   |  |      |   |
| rewired  |  |      |   |
| pruned   | ů ů  |      |   |
| active   | 7 6  |      |   |
| total  | 7 6  |      |   |
|  | nets   |      |   |
| un-matched   | 0 0  |      |   |
| merged   | 0 0  |      |   |
| pruned   | 0 0  |      |   |
| active   |  |      |   |
| COCAL  | , , , , , , , , , , , , , , , , , , ,                                    |      |   |
|  | terminals  |      |   |
| un-matched   | 0 0  |      |   |
| matched but  |  |      |   |
| total  |  |      |   |
| nd comparison: Jul                                   | 30 16:50:05 2008   |      |   |
|  |  |      |   |
|  |  |      |   |
| omparison program comple                             | ced successfully.  |      |   |





## **APS Single Pixel Analog Extracted**









## Single APS Pixel Simulation Set up







## Simulation Set up for a APS Single pixel

| Comp    | V1    | V2   | tr(pSec) | tf(pSec) | PW(µS) | Delay<br>(mSec) |
|---------|-------|------|----------|----------|--------|-----------------|
| row_sel | 0V    | 3.3V | 50       | 50       | 500    | 0               |
| shutter | 0V    | 3.3V | 50       | 50       | 700    | 0               |
| reset   | 700mV | 3.3V | 50       | 50       | 500    | 1               |

Load Transistor: MN4

Aspect Ratio:  $(1/1)\mu m$  and VBias = 750mV





## Simulation Set up for a APS Single pixel

- Aspect ratio of MN4 is sized for better readout time
- Biasing voltage of MN4 has to be more than the threshold voltage (approx. 500mV)
- As width increases, o/p voltage decreases also readout time decreases with increase in Biasing voltage
- So I kept the biasing voltage little higher than the threshold voltage to ensure the proper working of the pixel to obtain better readout time and output voltage level
- V1 for reset transistor is 700mV to avoid driving the photo diode to forward biasing



## Single APS Pixel Readout









## APS Single pixel Parametric Analysis



#### Transient analysis for dynamic range measurement





## APS Single pixel Parametric Analysis

- A parametric analysis is performed with different values of photo current (Iphoto) ranging from 1pA till 900 pA
- The ratio of max to minimum photo current in the operating region is used to measure the Dynamic range
- Dynamic range obtained is 40dB





## APS Single Pixel Config Readout (Extracted)



#### Readout Time – 29nSec





## APS Matrix Design (Schematic)

| · · · · |         | · · · · |               | · · · · |            | <br>         | · · · · |           |            |             |             |     | <br> | · · · ·  |   |  |
|---------|---------|---------|---------------|---------|------------|--------------|---------|-----------|------------|-------------|-------------|-----|------|----------|---|--|
|         |         | P       |               | (P)     | P          |              |         | P         | P          | , Epp       | P           | P   |      | P        |   |  |
|         |         |         |               | CP.     | P          |              | ₽C,₽    | Þ         |            | , Ep        | , EC P      | P   |      |          |   |  |
|         | kor kor |         |               | P       | P          |              |         | $\square$ | P          | P           | P           | P   |      |          |   |  |
|         |         |         |               |         | P          |              |         | P         |            | , CP        | <b>P</b>    |     |      | <b>P</b> |   |  |
|         |         |         |               | CP.     | P          |              |         | P         | P          | P           | P           | P   | P    | P        |   |  |
|         | Þ       |         |               | ÇP.     | P          | Þ            |         | P         | P          | Þ           | , CP        | Þ   | P    | Þ        |   |  |
|         |         | P       |               | CP.     | CP.        |              |         | $\square$ | P          | <b>J</b> CP | , CP        | P   |      |          |   |  |
|         | ¢, p    |         |               | (, P    | P          | P            | Þ       | P         | P          | , P         | , ÇP        | P   | Þ    | P        |   |  |
|         |         |         | ,I⊂⊒ ,        |         | P          | E₽           |         |           |            |             | <b>,</b> C₽ | P   |      | .I⊂₽     |   |  |
|         | , p     |         | Þ,            | P       | P          | P            |         | P         | P          | P           | , ÇP        | P   | Þ    | P        |   |  |
|         |         |         | $  \supset  $ |         | P          | P            |         | , CP      | , CP       |             |             |     | ļ 🖓  |          |   |  |
|         |         |         | Þ,            | P.      | Þ          |              | P       | , CP      | , CP       |             | , CP        | Þ   | ļ    |          |   |  |
|         |         |         |               | C.      | P          |              |         | , CP      | P          |             | ĻÇP         | , C | ļ    |          |   |  |
|         |         |         | P,            | P       | P          | $\mathbb{P}$ |         | <b>ب</b>  | P          |             | , P         | Þ   |      | P        | Þ |  |
| 11      |         |         |               |         | <b>E</b> H | · I TH       | - Th    | H         | <b>F</b> B | E R         | 1 T T       |     | L TH | I TH     |   |  |





#### **APS Matrix Layout**





#### Matrix Size – 1092µ x 596.6µ





#### APS Matrix Layout (Close view)







## APS Matrix LVS Check

| -  |                |                | /export/users/sens9/LVS/si.log |  |  |  |  |
|--|----------------|----------------|--------------------------------|--|--|--|--|
| File                                       |                |                |                                |  |  |  |  |
| Warning:                                   | Unknown device | "rpoly1" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "lat3" on a p  | ermuteDevice command.          |  |  |  |  |
| Warning:                                   | Unknown device | "vert15" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "vert10" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "vert5" on a j | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "pmosm4" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "nmosmh4" on : | a permuteDevice command.       |  |  |  |  |
| Warning:                                   | Unknown device | "nmosm4" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "pmos4" on a p | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "nmosh6" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "nmosh4" on a  | permuteDevice command.         |  |  |  |  |
| Warning:                                   | Unknown device | "ng" on a peri | nuteDevice command.            |  |  |  |  |
| warning:                                   | Unknown device | "cvar" on a p  | ermutebevice command.          |  |  |  |  |
| warning:                                   | Unknown device | "csandwt" on : | a permutebevice command.       |  |  |  |  |
| warning:                                   | Unknown device | "zazsmz4" on a | a permutelevice commana.       |  |  |  |  |
| warning:                                   | Unknown device | "pd" on a peri | NUCEDEVICE COMMAND.            |  |  |  |  |
| warning:                                   | Unknown device | "na" on a peri | Mutebevice command.            |  |  |  |  |
| The net-                                   | lists match.   |                |                                |  |  |  |  |
|  |                | layout :       | schematic                      |  |  |  |  |
|  |                | insta          | nces                           |  |  |  |  |
|  | un-matched     | 0              | 0                              |  |  |  |  |
|  | rewired        | 0              | 0                              |  |  |  |  |
|  | size errors    | 0              | 0                              |  |  |  |  |
|  | pruned         | 0              | 0                              |  |  |  |  |
|  | active         | 3584           | 3072                           |  |  |  |  |
|  | total          | 3584           | 3072                           |  |  |  |  |
|  |                | net:           | 3                              |  |  |  |  |
|  | un-matched     | 0              | 0                              |  |  |  |  |
| :  | merged         | 0              | 0                              |  |  |  |  |
|  | pruned         | 0              | 0                              |  |  |  |  |
|  | active         | 1588           | 1588                           |  |  |  |  |
|  | total          | 1588           | 1588                           |  |  |  |  |
|  | terminals      |                |                                |  |  |  |  |
|  | un-matched     | 0              | 0                              |  |  |  |  |
|  | matched but    |                | 0                              |  |  |  |  |
|  | airrerent type | U<br>50        |                                |  |  |  |  |
| Fred corre                                 | total Tul      | 52             | 52<br>2009                     |  |  |  |  |
| Enu comparison: 5ur 30 16:28:44 2006       |                |                |                                |  |  |  |  |
|  |                |                |                                |  |  |  |  |
| Comparison program completed successfully. |                |                |                                |  |  |  |  |





#### APS Matrix Analog Extracted View







## APS Matrix Config View (Extracted)







## APS Matrix Config Read out (Extracted)

#### Pixel in 1st Row 1st Column



#### Read out After MUX- 480nS, Amplifier – 600nS





# Results

- ➢ Pixel Size 36.5µ x 28.4µ
- Fill Factor -22%
- Readout time 25nS (Schematic), 29nS (Extracted)
- ➢ Matrix Size 1092µ x 596.6µ
- ≻ Matrix Readout for a Pixel 0.48µS (MUX), 0.6nS (Amp)
- ➢ Dynamic Range 40dB
- ➢ Frame rate approximately 270.12FPS
- > Output voltage = 1.23V (for I<sub>photo</sub> = 500pA)





# Conclusion

- Goal of designing a N-well photodiode APS matrix is successfully achieved
- Compactness of design may be improved by careful designing (routing of lines and component placing)
- Fill factor obtained is 22%, this is less compared to the commercially available APS sensors. Hence this may be improved
- Dimensioning of the components may provide much more efficient results





# Reference

- HEIS Lecture Slides by Prof. Andreas Koenig (TU Kaiserslautern)
- ≻ CMOS Analog Circuit Design P E. Allen & D R. Holberg
- Analysis and Design of Analog Integrated Circuit Design by, P R.Grey, S H. Lewis, P J. Hurst & R G.Meyer
- > www.wikipedia.org





# **APS Matrix Design**

#### "Thank You For Your Attention"



